



Floral Drawer Pulls

These drawer pulls are an easy-to-make combination of your glass and inexpensive hardware. They can be made to match any decor.

delphi

Always start by giving your mold five thin, even coats of Hotline Primo Primer. It is the only primer we recommend, because it doesn't obscure the mold's fine details and the glass won't stick and ruin the mold. Use a soft brush to apply the primer and a hair dryer to completely dry each coat before applying the next.

Make a small cone of one to two grams of citron frit in the center of each blossom. To give the blossom its pink blush, sprinkle four to six grams of urobium pink frit on the outer edge of each blossom. Evenly layer ten grams of almond

opal in the medium blossom and fifteen grams in the large blossom. The last layer – the backing layer – in each blossom is water clear. Evenly distribute twenty grams of water clear frit in the medium blossom and twenty-five in the



larger of the two blossoms. Each blossom will be filled within about one quarter inch of the top of the mold.



Place mold on elevated kiln shelf. Avoid thermal shock – breaking the mold – by heating mold no

faster than 350°F per hour until 1250°F is reached.

Use the following schedule:

Casting Schedule

- Seg 1 350°F/hour to 1420°F, Hold 10 minutes
- Seg 2 Cool (no venting) to 960°F, Hold 20 minutes
- Seg 3 Off, Cool kiln no venting

Wait until the mold is completely cool and remove it from the kiln. The castings should fall out. If they are stubborn, turn mold face-down and tap it against a hard surface cushioned with several layers of newsprint.

Mix a small batch of epoxy following package instructions. Adhere the drawer pull to each glass piece.

To complete the set, this process must be repeated. Thoroughly clean the mold with a stiff brush between every firing to remove all the old primer. Avoid breathing any dust by wearing a proper dust mask. If correctly primed and fired, a Colour de Verre Dogwood mold will yield many castings.



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To Order 800-248-2048
Project Help Line 800-821-9450

Technical sheet courtesy of Colour de Verre™

Tools

- ✓ Colour de Verre Dogwood mold
- ✓ Broad, soft primer brush
- ✓ Small brush for arranging frit
- ✓ Balance or digital scale

Supplies

- ✓ Hotline Primo Primer
- ✓ Fine Ming Green, Urobium Pink, Almond Opal, and Water Clear frit
- ✓ Four inexpensive, flat-front, metal drawer pulls
- ✓ Two-part epoxy