



## Double Helix Rods and Frit Striking Guide

1. Use adequate ventilation for silver rich colors.
2. Work in a hot, neutral flame.\*
3. To begin striking; allow the piece to cool until no longer glowing hot.
4. Gently reheat. \*\*
5. Anneal at 940°F.

\* Working tool cool can result in milk colors.

\*\* Multiple heating/cooling cycles can further develop the color, though a single cycle of the right duration yields the brightest colors.

## Basic Reduction Guide

For: Aion, Elektra, Gaia, Nyx, Psyche and Kronos Double Helix Glass Rods

1. Use adequate ventilation for silver rich colors.
2. Use a neutral flame (shortest yellow candle) while making your piece.
3. To strike, remove your piece from the flame until the glass is no longer glowing hot.
4. Adjust your flame to slightly reducing (longer yellow candles) by turning propane up or oxygen down.
5. Reheat your piece until the glass is glowing again.
6. Remove your piece from the flame, like waiting for a Polaroid, watch and you will see the colors develop.
7. To further develop the colors repeat steps 4 – 6.
8. To clean off any effects reheat at the tip of an oxygen rich flame.

*Courtesy of Double Helix Glassworks.*