

Gravity Drop Ring Kit

Create one-of-a-kind vases and votive holders

1. Cut two 5" diameter circles of fusible glass of the same COE.
2. Clean and stack pieces, along with any accents on a kiln-washed shelf or shelf paper inside the kiln and fuse. (see schedule below)
3. Apply shelf wash to drop ring mold and allow to dry completely.
4. Select kiln posts to determine the depth of drop you wish to achieve.
5. Position kiln posts on the kiln shelf, and place drop ring on top, making sure that kiln posts do not interfere with the open space in the middle of the drop ring. Note: There must be a minimum of 3/4" clearance between the top of the mold and the kiln lid.
6. Clean your fused glass disk and center on drop ring mold.
7. Slump to achieve the depth of drop desired. (see schedule below)



Firing Schedules:

Program	Rate	Temp	Hold
Fuse	300° F	1000° F	10 minutes
	300° F	1450° F	10 minutes
	FULL	960° F	20 minutes
SLUMP	300° F	1000° F	15 minutes
	300° F	1250° F	**observe (program 40 minutes)
	FULL	960° F	20 minutes

**Hold the top temperature and observe the glass. Once it has stretched to the desired depth, or the glass has reached the kiln shelf flash vent to cool the kiln to 1100° F. Skip any remaining hold time programmed and progress to step 3 in the slumping schedule.

NOTE: *Firing times and temperatures may vary, each kiln is unique.*



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