



Materials required:

- 1/4" dia. copper tube
- tube cutter
- pliers (grozing pliers will work)
- phillips screwdriver
- #12 flat head screw
- washer (at least one)
- glass flower with hole in center

A drill with a screwdriver bit is also a nice tool to have for this project

The first step is to use the pipe cutter to cut the copper tube to the approximate length desired.



The end of the copper tube will be folding in a little from the pipe cutter. It is necessary to ream the end out to create a clear opening for the next step.



Place the screw into the copper tube opening and begin to turn the screw into the tube. This process "pre-threads" the interior of the copper tube and will make inserting the screw easier after the flower is attached. Turning the screw into the tube can be difficult for weaker wrists. To make it easier, the tube can be clamped onto a table and a drill with a screwdriver bit can be used to drive the screw into the copper tube.



Remove the screw from the tube

Insert the screw through the center hole of the flower. Depending on the size of the hole in the center of the flower, it may be necessary to put a washer of appropriate size on the screw such that the screw head does not slip through the center of the flower.



Place a washer on the screw on the back of the flower. The size of the washer may vary depending upon the size of the hole in the center of the flower. Additionally, a rubber washer might be necessary if the flower is particularly delicate in the center.

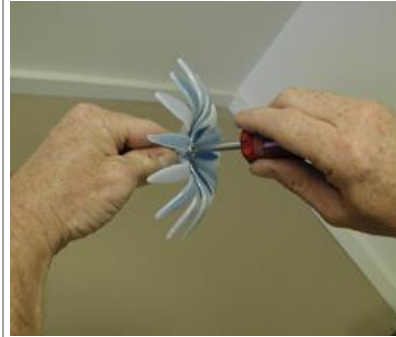


Begin setting the screw into the pre-threaded copper tube. Turn the copper tube onto the screw being careful not to apply too much pressure to the petals.



Use a screwdriver to tighten the screw just enough to secure the flower.

**DO NOT OVER TIGHTEN THE SCREW.**



Apply E6000 to the bottom of the flower center and place the flower center over the screw head. Allow the glue to dry completely.



Enjoy!

