

Holey Mold Cast Pendant Kit Instructions

Materials Needed:

Holey Mold Casting Kit Contents

- Two reusable ceramic pendant molds
- 8-1/2 oz Clear glass frit
- 1/4 lb Dichroic Scrap
- 5 Black leather cord necklaces

MR-97 Mold Release

Kiln

Optional Supplies: Any other glass or embellishments you want to add (millefiori, stringers, sheet glass, etc.)

Additional Supplies: Safety glasses, glass nippers. If cutting glass, a glass cutter & running pliers. Paint brush and several sheets of newspaper.

Directions:

1. Apply MR-97 according to manufactures instructions.
2. Fill pendant mold with frit (or any other glass of your choice of the same COE). Glass will shrink slightly during firing, so be sure glass is heaping above the surface of the mold. Before firing, use a paint brush to sweep stray frit into the mold.
Delphi Tip: Using the paint brush mound frit away from the edges of the mold. This will prevent the glass from grabbing the edge of the mold causing burs.
3. Place filled mold on elevated kiln shelf for proper air circulation. For larger kilns, be sure shelf is elevated at least 1"; for smaller kilns, be sure shelf is elevated at least 1/2".
4. Heat mold no faster than 500°F per hour until 1100°F. Bring pendants to full casting temperature (approximately 1400°F to 1450°F). Soak for 10 – 40 minutes and anneal for 20- 60 minutes. Cool kiln without venting.
5. Let mold sit until pendants are cool to the touch. Turn mold face down and tap against a hard surface covered in several layers of newspaper. Pendants will fall out of the mold.
6. Clean pendants with a glass cleaner.
7. String pendant onto a necklace, wear and enjoy!



*Projects courtesy of
Creative Paradise.*

Questions? Call Delphi's Project Helpline at 800-248-2048 or email info@delphiglass.com