



Dad's Key Chain - 90COE

With dad always on the go, make a personalized key chain to remind him of home.



Materials:

- #63949 Round Key Holder
- #24629 Pre-Cut 1/8" Squares Laser Etched on Black Dichroic
- #24630 Pre-Cut Clear Circles
- #64212 Black Paint Outliner – 20 ml
- #77201 Triolyse Adhesive

Instructions:

1. On a prepared kiln shelf, layer Pre-cut dichroic glass as your base, place clear on top. Fire to a full fuse. Schedule listed below. Note: If pieces need to be shaped to fit the finding after firing, cold work with grinder and fire polish before proceeding.
2. Once fired clean glass thoroughly, then using the Black outliner paint write dad's initial or a special message.
3. Cure outliner paint to make permanent by placing the cabochon in the oven and firing following manufacturer recommendations.
4. When cool apply Triolyse adhesive following manufacturer recommendations and set in place on finding.

Firing Schedule

Segment	Rate°	Temp°/F	Hold
1	300	1150	10
2	300	1450	5
3	AFAP	900	30



3380 E. Jolly Rd.
Lansing, MI 48910
www.DelphiGlass.com
800.248.2048