



# Daisy Chain Basket - 90COE

Daisies and lacy stems are formed to create a basket as light and airy as a summer breeze!



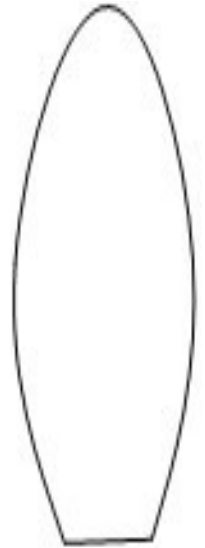
## Materials:

- #U60 - 05 White Streaky-Md.
- #U60 - 703 Lime Green Transparent-Sm.
- #b022030 Sunflower Yellow Opal-Sm.
- #93701 MR-97 Boron Mold Release
- Stainless Steel Bowl for draping

## Instructions:

### Daisies

1. Cut petal shapes from White Streaky. You will need approximately 60 petals.
2. With Sunflower Yellow Opal, cut twelve 1" circles.
3. Cut twelve 3/4" circles from Lime Green Transparent.
4. On prepared kiln shelf, arrange seven petals around one lime green circle and place one sunflower yellow circle on top. Repeat to form four full daisies.
5. To make half daisies for the rim of basket, place four petals around one lime green circle and place one sunflower yellow circle on top. Repeat to form eight half daisies.
6. Fire following Full Fuse Schedule.



Daisy Petal

### Daisy Stems

This basket was made using vitrogaph techniques. The stringer was pulled onto a 14" kiln shelf to form a nest of glass. It was then fused using the schedule below. A similar effect can be achieved by cutting and arranging curved pieces of Lime Green to form a 12" circle leaving spaces and overlapping to create a lacy look. Fire using Tack Fuse Schedule.

## Assembly:

1. On prepared kiln shelf, arrange half daisies around rim of daisy stem circle.
2. Arrange full daisies inside these.
3. Fire using Tack Schedule.
4. Cool to room temperature.

## Draping:

1. Prepare mold with MR-97 Boron Mold Release
2. Center daisy circle on mold.
3. Fire using Draping Schedule.



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\*All kilns are not alike. Your kiln size, controller type, and individual project may require some alteration to the schedule for best results.

Delphi Tip: Keep a firing log to make it easy to replicate your favorite projects

**\*Full Fuse Schedule:**

Segment	Rate/°Hour	Temp/F	Hold/Minutes
1	300	1150	10
2	300	1425	5
3	As fast as possible	900	60

**\*Tack Fuse Schedule:**

Segment	Rate/°Hour	Temp/F	Hold/Minutes
1	300	1150	12
2	300	1275	10
3	As fast as possible	900	60

**\*Draping Schedule:**

Segment	Rate/°Hour	Temp/F	Hold/Minutes
1	125	300	15
2	125	1100	10
3	125	1220	10
4	As fast as possible	900	60
5	100	800	20
6	100	500	5



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