



Men's Classic Accessory Set-90COE

A complete set featuring cuff links, tie tack and money clip will keep Dad looking sharp this Father's Day.

Materials:

- #63499 Men's Classic Accessory Set
- #15411 Patches Laser Etched on Black Dichroic
- #B2100F Bullseye Clear, Black Streaky
- #77201 Triolyse Adhesive



by Artist Julie Haan

Instructions:

1. Cut dichroic glass to the following sizes.
Money Clip: 2" x 1" Tie Tack: 1-3/4" x 1/2"
Cuff Links x 2: 5/8" x 5/8"
2. Repeat with Bullseye Clear, Black Streaky layering it on top of dichro glass shapes.
3. Place on prepared kiln shelf and full fuse.
4. When cool apply Triolyse adhesive following manufacturer recommendations and set in place on findings. Note: If pieces need to be shaped after firing, cold work with grinder and fire polish before setting onto findings.



Firing Schedule

Segment	Rate°	Temp°/F	Hold
1	300	1150	10
2	300	1450	5
3	AFAP	900	30



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