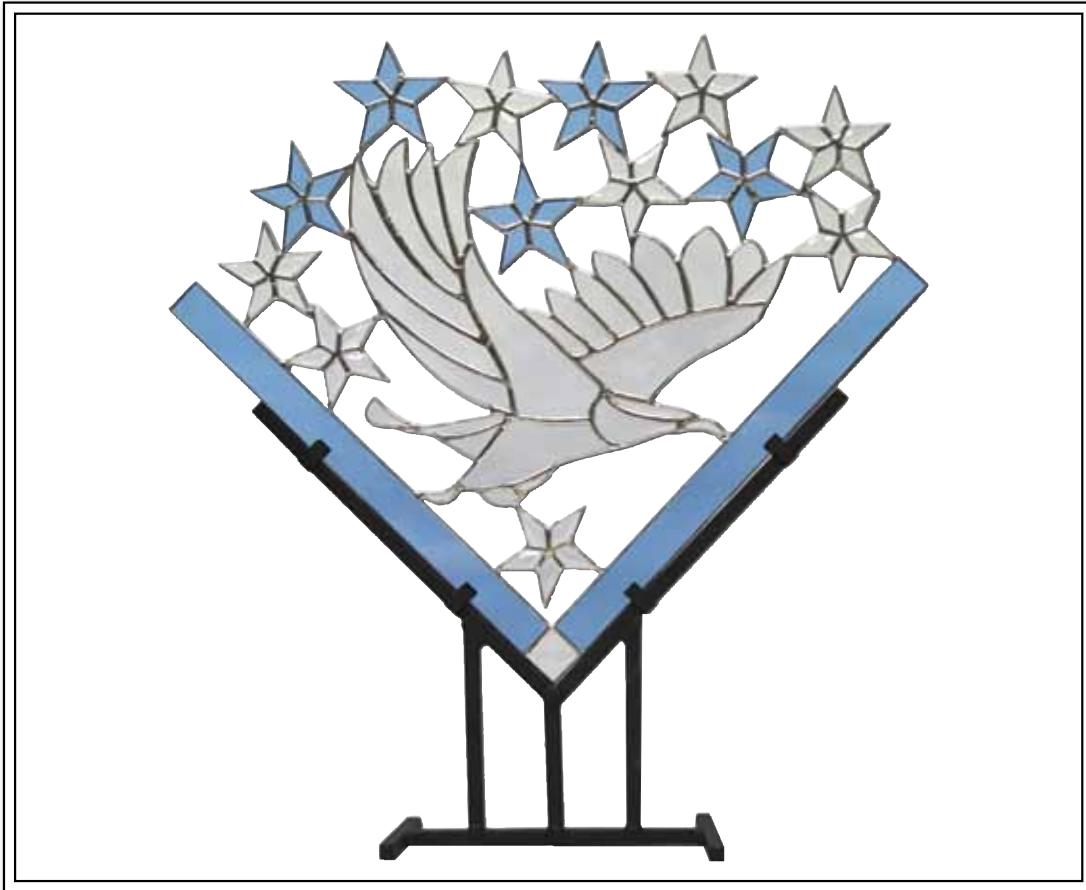


EAGLE AND STARS



Aritst: Steena Gaut

What You Need

Tools and Materials:

- Eagle Bevel Cluster
- Star Bevel Cluster
- 1" Square Bevel
- Light Blue Cathedral Glass
- 7/32" Silver Backed Copper Foil
- 60/40 Solder
- Basic glass cutting, soldering tools and stained glass supplies.

Instructions:

1. Print and resize pattern to fit bevels.

Delphi Tip:

To ensure a perfect fit, buy your frame first. Each frame may vary slightly in fit due to manufacturing or finishing. The best way to make sure that your project fits a frame neatly is to purchase the frame first, then adjust the pattern as needed to fit the opening in the frame.



2. Cut glass following the pattern provided.



3. Wrap all edges in copper foil and burnish.

4. Tin the edges of each individual piece.

5. Arrange pieces, flux and solder together. Flux and solder reverse side.



Note: Use layout blocks if desired to create straight edges.

6. Wash with a flux neutralizing cleaner, finish with patina and polish as desired.



