



Daisy Chain Basket

Daisies and lacy stems are formed to create a basket as light and airy as a summer breeze!

Materials:

#U60-05 White Streaky - Medium
#U60-703 Lime Green Transparent – Small
#B022030 Sunflower Yellow Opal – Small
#93701 MR-97 Boron Mold Release
Stainless Steel Bowl for draping

Instructions:

Daisies

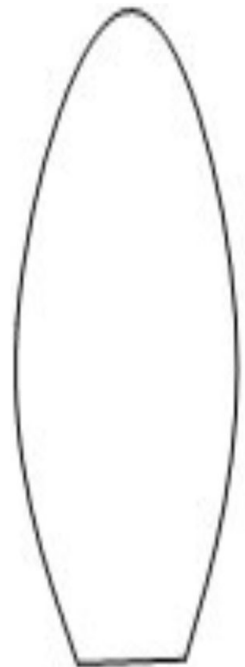
1. Cut petal shapes from White Streaky. You will need approximately 60 petals.
2. With Sunflower Yellow Opal cut twelve 1" circles
3. Cut twelve $\frac{3}{4}$ " circles from Lime Green Transparent
4. On prepared kiln shelf, arrange seven petals around one Lime Green circle and place one Sunflower Yellow circle on top. Repeat to form four daisies.
5. To make half daisies for the rim of the basket, place four petals around one Lime Green circle and place one Sunflower Yellow circle on top. Repeat to form eight half daisies.
6. Fire to a full fuse using the schedule included below.

Daisy Stems

This basket was made using vitrograph techniques. The stringer was pulled onto a 14" kiln shelf to form a nest of glass. It was then fused using the firing schedule included below. A similar effect can be achieved by overlapping to create a lacy look. Fire using Tack Fuse Schedule included below.

Assembly

1. On a prepared kiln shelf, arrange half daisies around rim of daisy stem circle
2. Arrange full daisies inside these
3. Fire using Tack Fuse schedule included below.
4. Cool to room temperature.



Daisy Petal



Draping:

1. Prepare mold with MR-978 Boron mold release
2. Center daisy circle on mold
3. Fire using Draping Schedule included below.

***Full Fuse Schedule:**

Segment	Rate/°Hour	Temp/F	Hold/Minutes
1	300	1150	10
2	300	1425	5
3	As fast as possible	900	60

***Tack Fuse Schedule:**

Segment	Rate/°Hour	Temp/F	Hold/Minutes
1	300	1150	12
2	300	1275	10
3	As fast as possible	900	60

***Draping Schedule:**

Segment	Rate/°Hour	Temp/F	Hold/Minutes
1	125	300	15
2	125	1100	10
3	125	1220	10
4	As fast as possible	900	60
5	100	800	20
6	100	500	5