

Stained Glass Ornament

Make keepsake ornaments for everyone on your holiday list and spread some cheer!

Original project design by artist Julie Haan

Materials:

Kokomo Red Opalume – 1 medium (item #K225D-MD)

Kokomo Light Amber Cathedral Celtic – 1 medium (item #K18LCEL-MD)

Kokomo Emerald Green French Cobblestone - 1 medium (item #K663H-MD)

Firelite White Opal – 1 medium (item #S209-MD)

Spectrum White & Light Green Opal – 1 medium (item #S3252-MD)

1" Square Granite Dichroic Bevel (item #5261DGP)

Mastercraft Lead Free Solder (item #2999)

14ga Pre-tinned Wire (item #4520)

3/8" Silver Jump Rings (item #6730)

7/32" Silver Backed Copper Foil (item #425683)



Instructions:

1. Cut glass following pattern provided below, cut multiple leaves as desired (project shown uses 8 leaves).
2. Wrap all edges in copper foil tape and burnish.
3. Solder green and amber ornament pieces together and clean.
4. Tin edges of bevel and clean. Position bevel in the center of the amber glass as shown and join at corners with decorative dots of solder.
5. Tin outside of white ornament.
6. Apply foil strips to the top of the ornament and solder for a textured look.
7. Solder red bow pieces together.
8. Flip red bow and white ornament over and position with approximately ¼" between pieces. Apply flux to a jump ring and position so it aligns with solder seams on the



DELPHI
Be Creative!

bottom of the red bow and the top tinned edge of the white ornament. Solder the jump ring in place.

9. Tin edges of leaves. Add Pre-tinned wire stems to leaves and position as desired, soldering the stems into solder seams or tinned edges.
10. Clean ornament.
11. Flip project over, working from front, position green and amber glass band on white ornament and solder edges.
12. Clean and finish with a flux neutralizing cleaner, patina and polish as desired.



DELPHI
Be Creative!

