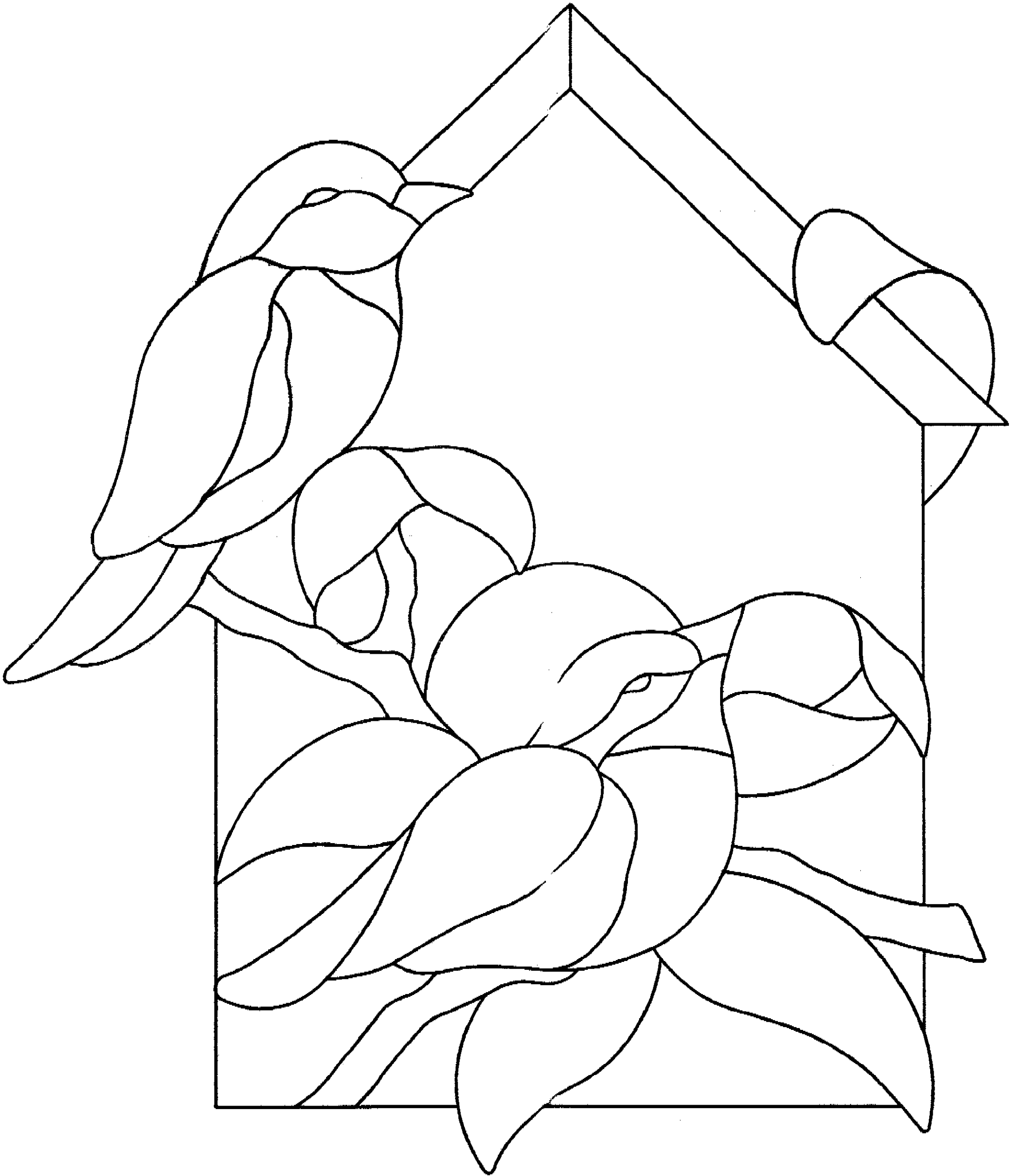


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It is always recommended  
that you lay out the cluster  
first, then trace round it on  
the pattern for a proper fit